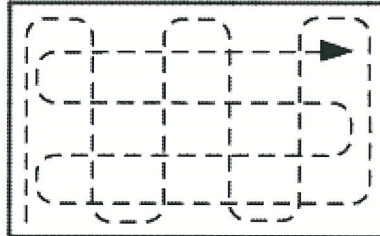


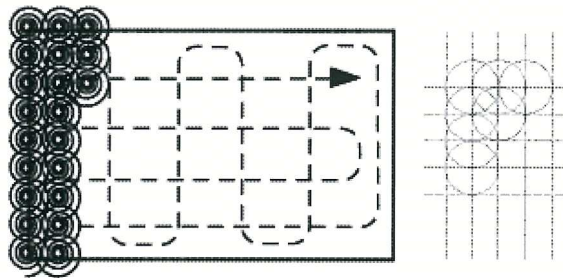
# DuPont™ Corian® Condensed Fabrication Manual

*Avoid excessive pressure. The best technique is to set the machine in motion and to guide it over the surface of DuPont™ Corian® using equal pressure everywhere.*

When you start sanding follow the direction “North – South – East - West” for each sanding step in small circular motions overlapping the edges, but without rounding the edges (2 patterns per sanding step is recommended = minimum 3 times in each direction per sanding step).

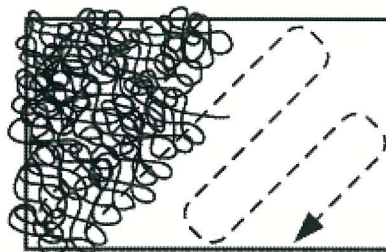


Move the sander in small circular motions through “North – South” - and “East - West” rows so that the sanding areas overlap sufficiently each time. Always clean the sanding disc and the DuPont™ Corian® surface after each step:



*Note: For sanding with 100 or 80  $\mu$  or 100 P-grid paper, use the extender sanding mode if an option.  
For finer sanding discs use the polish mode.*

When it comes to the fine sanding: change your pattern to random 8-movements, changing from the “North – South – East - West” direction to diagonal. Use the same method with the paper towel.



## **Important remarks:**

- Do not apply too much pressure while sanding
- Use equal pressure
- Use equal speed
- Use correct tools
- Change sanding discs when worn
- For horizontal surfaces without profiles, a hard backer pad is recommended